

# Hex Meshing for Microstructures

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Current technology for simulating mechanical responses of polycrystalline materials uses voxelated representations of microstructure. The objective of this study was to develop a tool for generating interface conforming all-hex FEA meshes of microstructures. Sandia's Sculpt tool was used as the basis for this study. Comparison of simulation results between voxelated and conforming FEA meshes was then performed using a crystal plasticity finite element model.

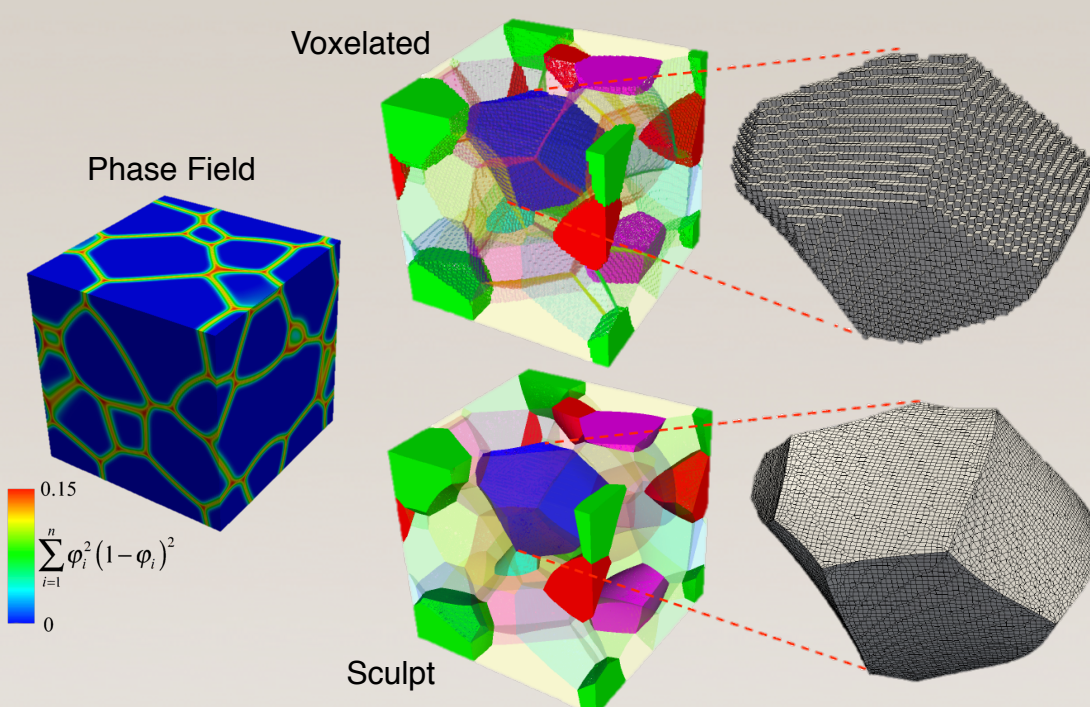
## PHASE FIELD GRAIN GROWTH SIMULATIONS

INPUT:  
(x, y, z,  $\phi(i)$ )

CUBIT "SCULPT"  
TECHNOLOGY

OUTPUT:  
Exodus Mesh

CRYSTAL PLASTICITY  
FINITE ELEMENT  
SIMULATIONS

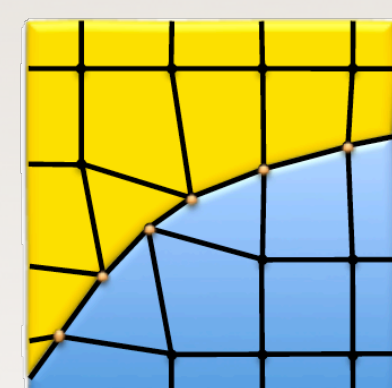


## Sculpt

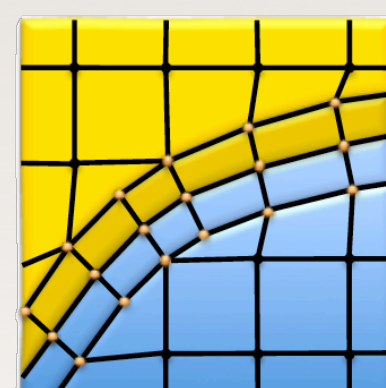
The Sculpt tool will generate an all hex mesh from volume fraction data on a Cartesian grid. Phase field data for microstructures in this case is a simple text file containing volume fractions for each grain or material per cell. Sculpt was modified to generate an all-hex mesh directly from phase field data.

$v_A = 0.73$	$v_A = 0.41$	$v_A = 0.43$
$v_B = 0.27$	$v_B = 0.59$	$v_B = 0.57$
$v_A = 0.00$	$v_A = 0.55$	$v_A = 0.38$
$v_B = 1.00$	$v_B = 0.45$	$v_B = 0.62$
$v_A = 0.00$	$v_A = 0.79$	$v_A = 1.00$
$v_B = 1.00$	$v_B = 0.21$	$v_B = 0.00$

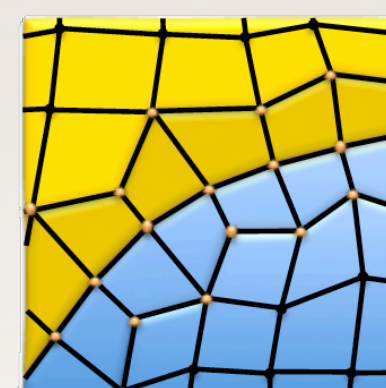
(a)  
Initial volume  
fraction data on a  
Cartesian grid



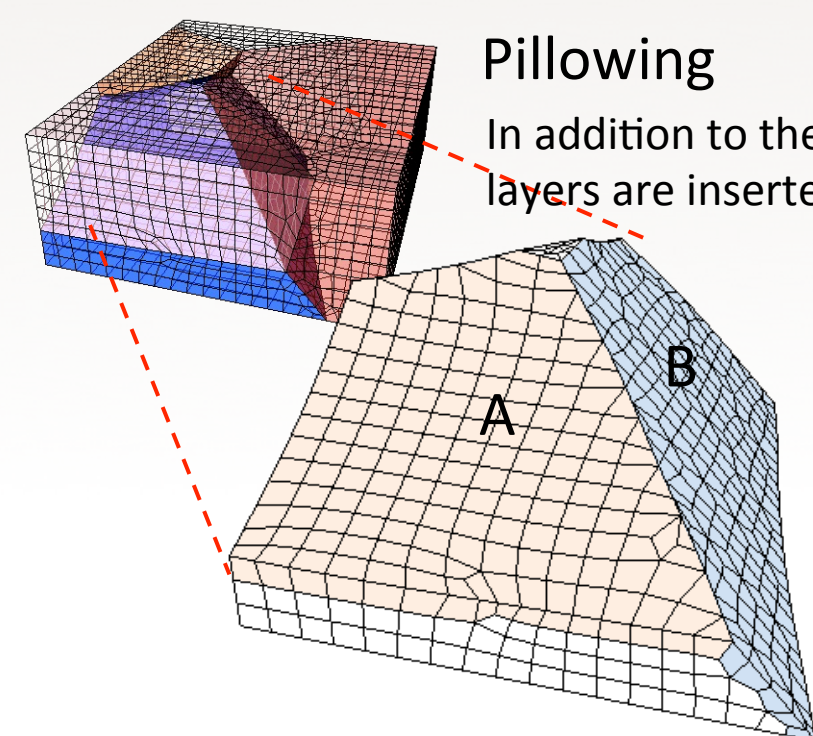
(b)  
Material interfaces  
reconstructed and  
grid nodes moved



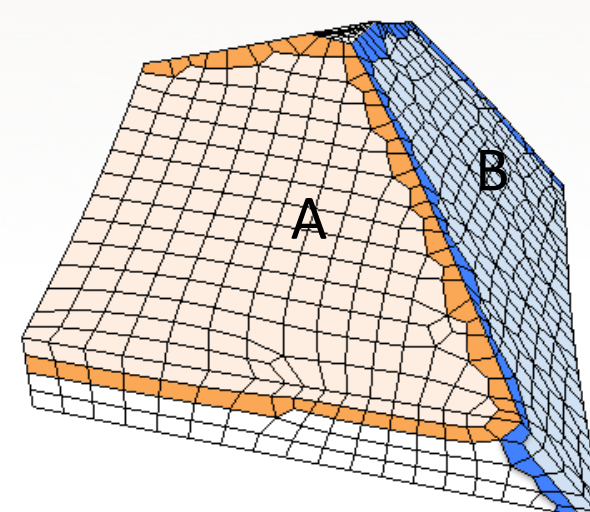
(c)  
Layers of hexes  
inserted at  
interfaces



(d)  
Smoothing  
performed



Poor quality will result at Curve  
interfaces. Note triangle-shaped quads  
at curve between surfaces A and B

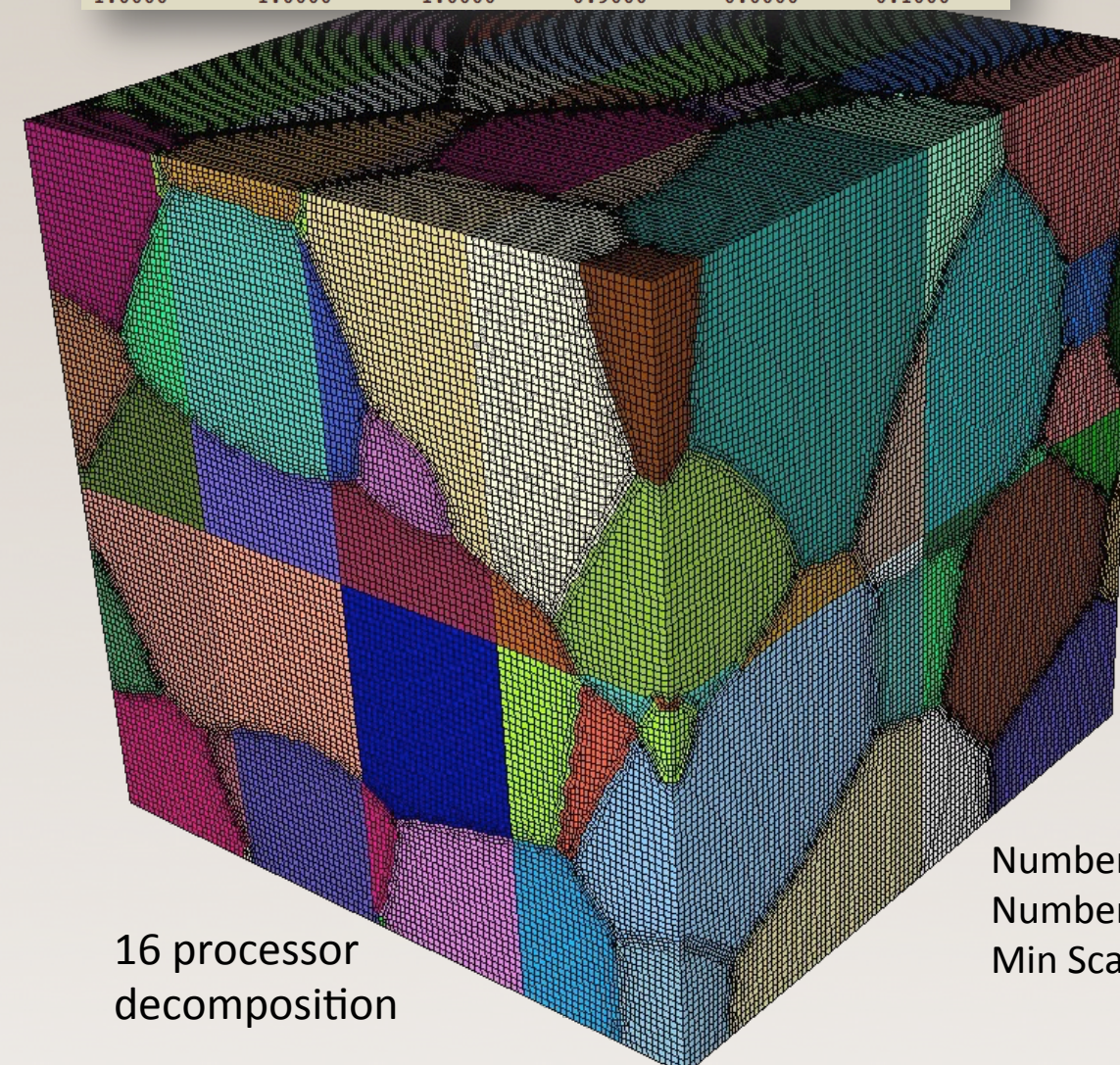


After pillows are inserted (darker  
elements), mesh quality is improved  
around curves.

## Phase Field Data

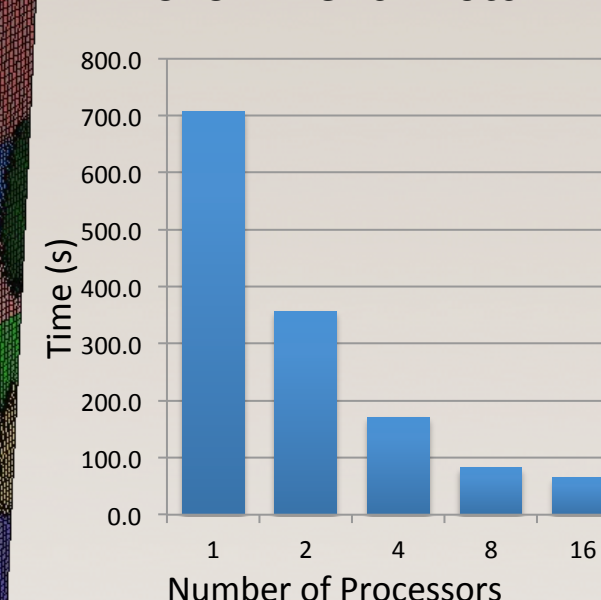
Example file format

```
TITLE = triple line system
VARIABLES = x y z, phi_1, phi_2, phi_3
ZONE I = 2, J = 2, K = 2
0.0000 0.0000 0.0000 0.5000 0.5000 0.0000
1.0000 0.0000 0.0000 0.3333 0.3333 0.3334
0.0000 1.0000 0.0000 1.0000 0.0000 0.0000
1.0000 1.0000 0.0000 0.0000 1.0000 0.0000
0.0000 0.0000 1.0000 0.2000 0.4000 0.4000
1.0000 0.0000 1.0000 0.6000 0.1000 0.3000
0.0000 1.0000 1.0000 0.0000 0.0000 1.0000
1.0000 1.0000 1.0000 0.9000 0.0000 0.1000
```



Data in text file is distributed  
amongst multiple processors. Each  
processor meshes its part of the  
global domain independently,  
maintaining continuity with MPI  
communication.

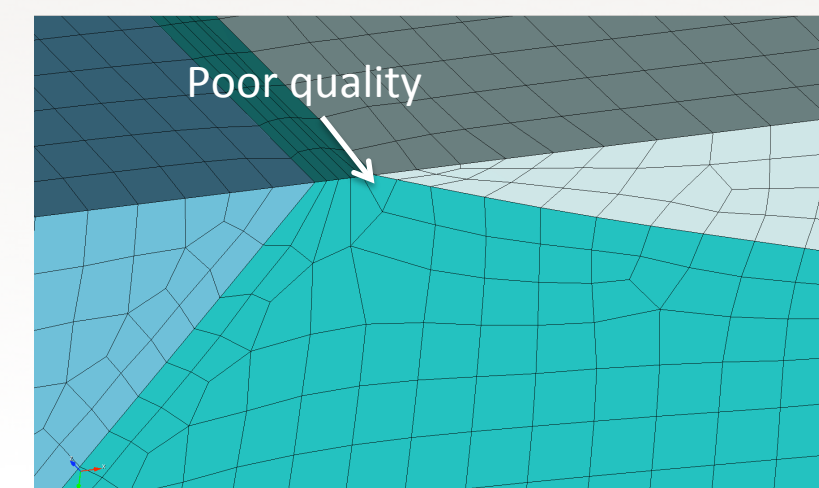
## CPU Time vs. Procs



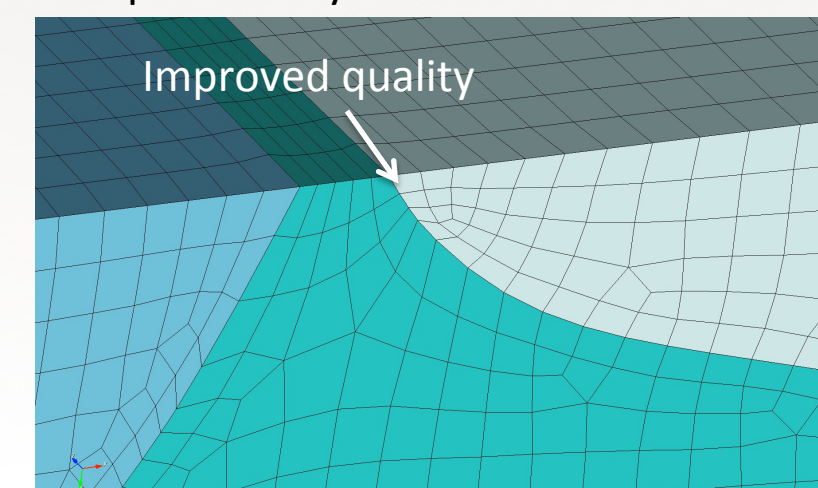
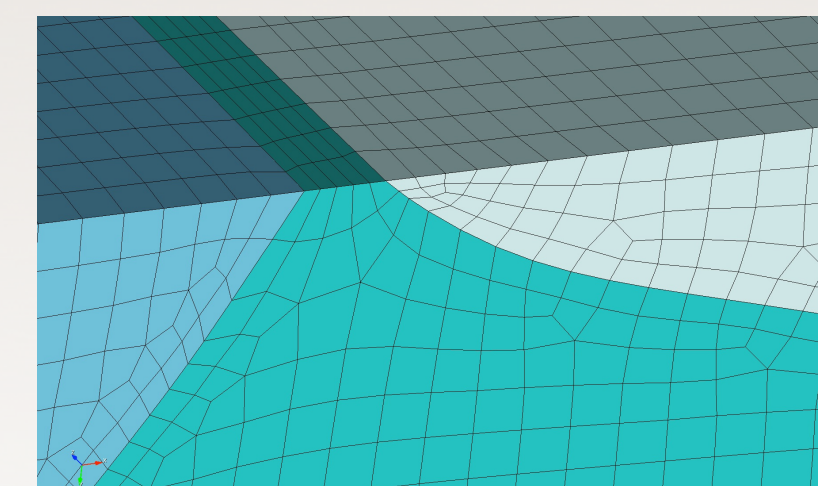
Number of Materials: 20  
Number of Hexes: 1.35M  
Min Scaled Jacobian: 0.209

## Expansion Layers

Where material interfaces intersect the  
boundary at small angles, The geometry  
can limit the quality of the mesh. One  
or more layers of cells can be added to  
the boundary of the Cartesian domain.  
The result is elements with improved  
quality.



No expansion.



2 expansion layers

## Comparison of Simulation Results

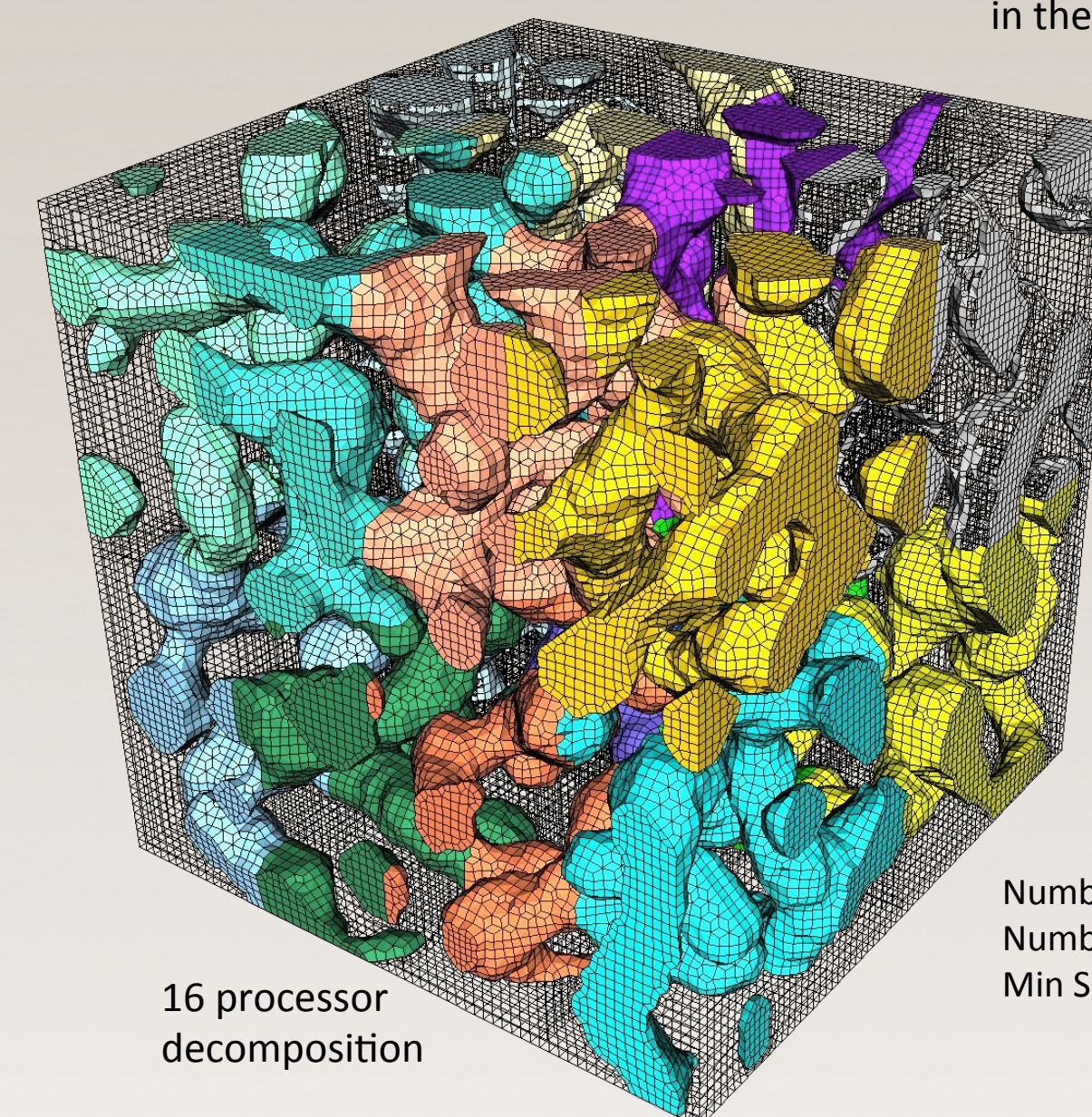
Initial results have shown that conformal interfaces provided by Sculpt will reduce artificial stress localizations observed in the voxelated mesh. Scaling of Sculpt's internal data structures will also be required to facilitate more realistic engineering-scale simulations of polycrystalline metals for a variety of mission-critical applications.

## Two-Phase Monte Carlo Potts Simulations

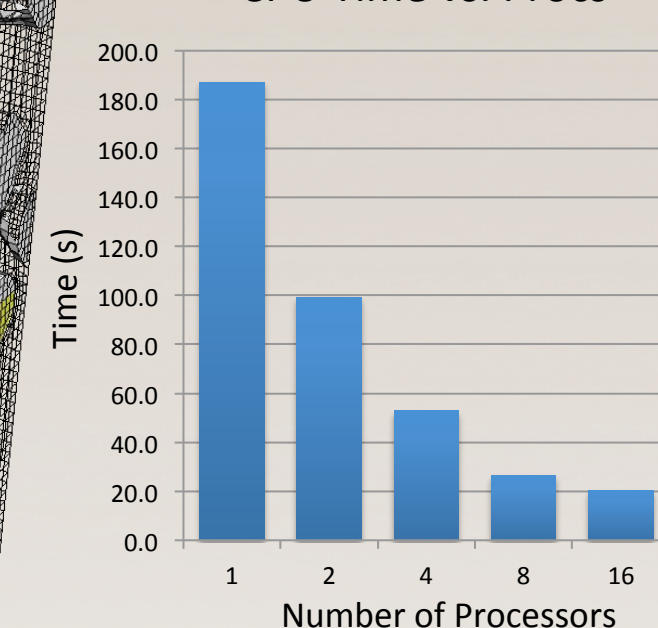
File Format

- Text file with 1 integer per cell
- Integer represents unique material ID
- User specifies NX, NY, NZ

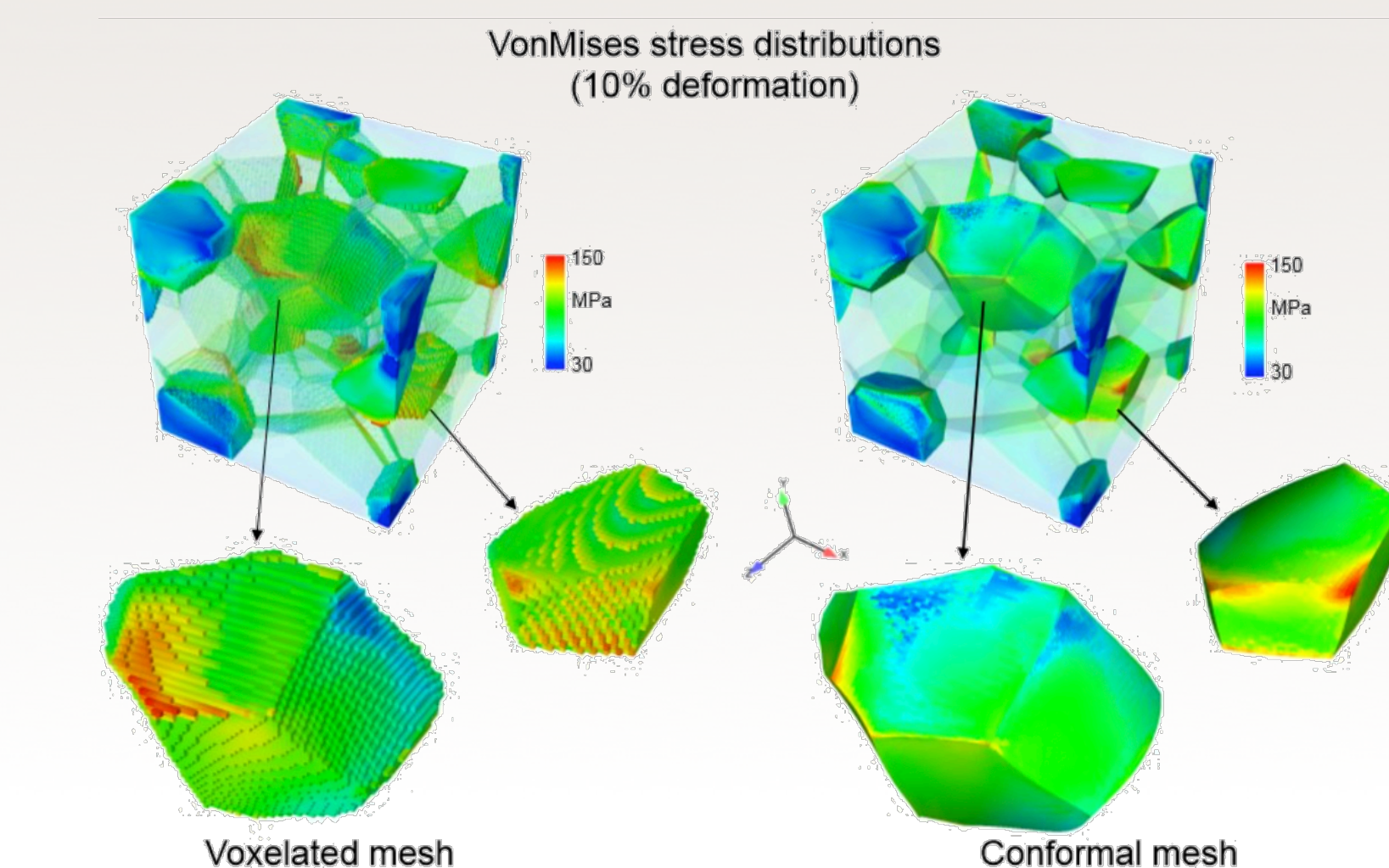
A stair-step representation is  
converted to a smooth conformal  
mesh. In this case, volume fractions  
are either 0.0 or 1.0 for each material  
in the Cartesian grid.



## CPU Time vs. Procs



Number of Materials: 2  
Number of Hexes: 403K  
Min Scaled Jacobian: 0.246



## Impact

This effort delivers a practical computational capability based on materials science needs and leverages many ongoing works that involve large-scale finite element polycrystalline simulations. Further extension of this work will enable fundamental materials design and synthesis of application-optimized microstructures.